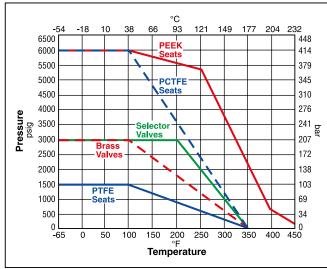
BALL AND PLUG VALVES





B Series Ball Valves



Pressure vs. Temperature



Note: This Pressure versus Temperature chart reflects the maximum temperature range of indicated materials.

When combining seat and seal materials, the most restrictive temperature rating of the seats or seals becomes the limiting factor on valve temperature range.

Elastomeric stem packing and seals are recommended if the application subjects the valve to thermal cycling.

Please see pages 5 and 7 for maximum pressure ratings.

Temperature Ratings:

PTFE	65°F to 350°F (-54°C to 177°C)
PCTFE	65°F to 350°F (-54°C to 177°C)
PEEK	65°F to 450°F (-54°C to 232°C)
Nitrile Rubber	40°F to 250°F (-40°C to 121°C)
Fluorocarbon Rubber	15°F to 450°F (-26°C to 232°C)
Ethylene Propylene Rubber	65°F to 300°F (-54°C to 149°C)
Highly Fluorinated	. ,
Elugrogerhen Bubber	15°E to 200°E (26°C to 02°C)

Fluorocarbon Rubber -15°F to 200°F (-26°C to 93°C)

Flow Calculations with 1000 psig (69 bar) Inlet Pressure

Two-Way

			re Drop		iter	Air		
Valve	Max.	Δ	P	@ 60°F	(16°C)	@ 60°F (16°C)		
Series	Cv	psig	bar	gpm	m³/hr	scfm	m³/hr	
		10	0.7	2.9	0.7	92.4	156.2	
B2L	0.93	50	3.5	6.6	1.5	200.3	338.3	
		100	6.9	9.3	2.1	272.0	458.9	
		10	0.7	7.4	1.7	231.7	391.5	
B6L	2.34	50	3.5	16.5	3.8	494.2	834.7	
		100	6.9	23.4	5.3	657.0	1107.9	
		10	0.7	20.3	4.6	637.1	1076.8	
B8L	6.42	50	3.5	45.4	10.3	1373.6	2320.3	
		100	6.9	64.2	14.6	1852.3	3124.8	

Three-Way

Valve	Max.	Pressu	re Drop P		iter (16°C)	Air @ 60°F (16°C)		
Series	Cv	psig	bar	gpm	m³/hr	scfm	m³/hr	
		10	0.7	2.0	0.5	62.7	106.0	
B2X	0.63	50	3.5	4.5	1.0	137.1	231.7	
		100	6.9	6.3	1.4	188.4	317.9	
		10	0.7	2.8	0.6	86.7	146.6	
B6X	0.87	50	3.5	6.2	1.4	190.5	321.8	
		100	6.9	8.7	2.0	263.2	444.4	
		10	0.7	11.5	2.6	360.6	609.5	
B8X	3.62	50	3.5	25.6	5.9	789.7	1343.5	
		100	6.9	36.2	8.2	1087.4	1836.6	

Two-Way B Series Ball Valves

Introduction

Parker manually, pneumatically, and electrically actuated two-way B Series Ball Valves provide quick 1/4 turn on-off control of fluids utilized in process and instrumentation applications. A broad selection of valve body, seat, and seal materials provide a wide range of pressures and temperatures at which the valve may be used.

Features

B

- Free floating ball design provides seat wear compensation.
- Available in 316 stainless steel and brass construction. Monel[®] Alloy 400 and Hastelloy[®] C-276 construction available upon request.
- Micro-finished ball provides a positive seal.
- Straight through flow path for minimum pressure drop.
- ► Bi-directional flow.
- Wide variety of US Customary and SI ports.
- 90° actuation.
- Panel mountable.
- Adjustable PTFE stem seal can be maintained in-line.
- Handle indicates flow direction.
- Low operating torques.
- Positive handle stops.
- Color coded handles.
- Optional pneumatic and electric actuation.
- Optional live-loaded PTFE stem seals.
- Optional non-adjustable O-ring stem seals.
- Optional upstream and downstream drain models.
- Optional stainless steel and extended handles.

Specifications

Pressure Ratings:

Material	CWP	with PTFE Seats
316 Stainless Steel	6000 psig (414 bar)*	1500 psig (103 bar)
Brass	3000 psig (207 bar)	1500 psig (103 bar)
Monel [®] Alloy 400		
B2 and B6:	3000 psig (207 bar)	1500 psig (103 bar)
B8:	2000 psig (138 bar)	1500 psig (103 bar)
Hastelloy® C-276		
B2 and B6:	4000 psig (276 bar)	1500 psig (103 bar)
B8:	3000 psig (207 bar)	1500 psig (103 bar)

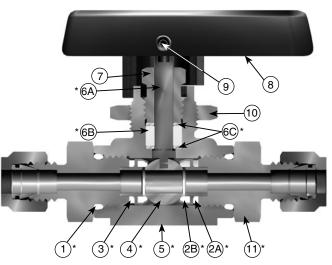
B6 Series: 6000 psig rating or 4400 psig (303 bar) CWP B8 Series: 6000 psig rating or 4000 psig (276 bar) CWP

Pressure Rating and Tubing Selection

For working pressures of A-LOK[®] and CPI[™] tube connections, please see the Instrument Tubing Selection Guide (Bulletin 4200-TS), found in the Technical Section of the Parker Instrumentation Process Control Binder, or the Parker Instrument Fitting Installation Manual (Bulletin 4200-B4).

For working pressures of valves with external or internal pipe threads, please see Catalog 4260, Instrumentation Pipe Fittings.

Materials of Construction



Model Shown: 6A-B6LJ-SSP

Materials of Construction

Item #	Part Description	Stainless Steel	Brass					
*1	Connector O-Ring	PTFE**						
*2A	Seat Retainer	ASTM A 276 Type 316	ASTM B 16 Alloy C36000					
*2B	Seat	PTFE, PCTFE	, PEEK					
*3	Retainer Seal	PTFE**	r.					
*4	Ball	316 Stainles	s Steel					
*5	Body	ASTM A 351 Grade CF3M	ASTM B 283 Alloy C37700					
*6A	Stem	ASTM A 276 T	ASTM A 276 Type 316					
*6B	Stem Seal	PTFE**	c					
*6C	Stem Washer	316 Stainles	s Steel					
7	Packing Nut	ASTM A 479 Type 316	ASTM B 453 Alloy C34000					
8	Handle	Nylon 6/	6					
9	Handle Set Screw	Stainless S	Steel					
10	Panel Nut	316 Stainles	s Steel					
*11	End Connector	ASTM A 479 Type 316	ASTM B 16 Alloy C36000					

Wetted Parts.

* Optional stem seal and body seal materials are described in the How to Order section.

Lubrication: Perfluorinated Polyether.

Hastelloy[®] is a registered trademark of Haynes International. Monel[®] Alloy 400 is a registered trademark of Special Metals Corporation.

Two-Way B Series Ball Valves

Port B A 4A-B6LJ-SSF Inch mm Cv Xr* Port 1 Port 2 A† B† C D E F G 1A 0.052 1.3 0.06 0.45 1/16* A-LOK* 1.30 1.30 1.30 Inches (mm) 2A 0.093 2.4 0.21 0.47 1/8* A-LOK* 1.36 1.37 1.07 1.07 1.07 1.07 1.07 1.07 1.07 1.07 1.07 1.07 1.07 1.07 1.07 1.07 1.08 0.33 0.33 0.33 0.94 0.75 1.88														
Model Shown 4A-B6LJ-SSF Port Basic Flow Data End Connections Inches (mm) Nodel Shown 4A-B6LJ-SSF Nodel Shown 1/16' A-L0K* 1.30 1.30 1.2 0.052 1.3 0.06 0.45 1/16' A-L0K* 1.30 1.30 1.30 1.30 1.30 1.30 1.30 1.30 1.30 1.36 <th< th=""><th></th></th<>														
$ \begin{array}{ c c c c c c c c c } \hline Port & Port & Port & Port & Port & A^{\dagger}_{1} & B^{\dagger}_{1} & C & D & E & F & G \\ \hline \hline IA & & & & & & & & & & & & & & & & & & $	Flow Data Dimensions													
Size Part # Inch mm Cv X _T * Port 1 Port 2 A† B† C D E F G 1A 1A 0.052 1.3 0.06 0.45 1/16* A-LOK* 1.30 1.30 1.30 1.30 1.30 1/16* A-LOK* 1.30 1.30 1.30 1.30 1.30 1/16* A-LOK* 1.30 <														
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	н і													
$\begin{array}{c c c c c c c c c c c c c c c c c c c $														
22 1/8 CP1 ^{nm} (34.5) (34.5) (34.5) 2F 0.165 4.2 0.93 0.43 1/8" Female NPT 1.07 (27.2) (27.2) 2M B2I 0.165 4.2 0.93 0.43 1/8" Male NPT 1.18 0.33 0.33 0.94 0.75 1.88														
2M B2I 0.165 4.2 0.93 0.43 1/8" Male NPT 1.18 1.18 0.33 0.33 0.94 0.75 1.88														
	0.58 0.13													
	(14.7) (3.3)													
4A 0.165 4.2 0.93 0.43 1/4" A-LOK [∞] 1.48 1.48 4Z 0.165 4.2 0.93 0.43 1/4" CPI™ (37.6) (37.6)														
4M 0.165 4.2 0.93 0.43 1/4" Male NPT 1.35 1.35 (34.3) (34.3)														
M3A 0.086 2.2 0.18 0.44 3mm A-LOK® 1.37 1.37														
$\begin{array}{c c c c c c c c c c c c c c c c c c c $														
4Z 1/4 UPI ^{nm} (44.2) (44.2)														
4F 0.250 6.4 2.34 0.29 1/4 ⁻ Female NP1 (38.4) (38.4)														
4M 0.250 6.4 2.34 0.29 1/4" Male NPT 1.62 (41.1) 1.62 (41.1)														
4Q 0.180 4.6 1.03 0.42 1/4" UltraSeal 1.51 1.51 (38.4) (38.4)														
4V 0.188 4.8 1.04 0.42 1/4* VacuSeal 1.75 1.75														
10 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 2.50 1.0 2.50 1.0 2.50 1.00	0.77 0.25													
62 3/8° CP1 ^m (45.7) (45.7) (11.9) (38.9) (25.4) (63.5)	(19.6) (6.4)													
6M 0.250 6.4 2.34 0.29 3/8" Male NPT 1.62 1.02 00 0.070 0.4 0.29 3/8" Male NPT (41.1) (41.1)														
64 U.250 6.4 2.34 U.29 3/8 UltraSeal (38.4) (38.4)														
M6A 0.187 4.7 1.04 0.42 6mm A-LOK [∞] 1.75 1.75 M6Z 0.187 4.7 1.04 0.42 6mm CPI™ (44.5) (44.5)														
M8A 0.250 6.4 2.34 0.42 8mm A-LOK [∞] 1.78 1.78 1.78 M8Z 0.250 6.4 2.34 0.42 8mm CPI™ (45.2) (45.2)														
M10A 0.550 6.4 0.224 0.40 10mm A-LOK® 1.81 1.81														
6F 0.406 10.3 6.42 0.37 3/8' Female NPT 1.95 1.95														
8F 0.406 10.3 6.42 0.37 1/2 Female NP1 (54.6) (54.6)														
8Z U.40b 10.3 b.42 U.37 1/2" CPI TM (59.4) (59.4)														
8M 0.406 10.3 6.42 0.37 1/2* Male NPT 2.22 (56.4) 2.22 (56.4)														
8Q 0.375 9.5 5.57 0.37 1/2" UltraSeal 1.92 1.92 (48.8) (48.8) 0.69 0.70 1.74 1.50 4.00	0.90 0.38													
8V B6L 0.406 10.3 6.42 0.37 1/2" VacuSeal 2.21 2.21 (17.5) (17.8) (44.2) (38.1) (101.6)	(22.9) (9.7)													
12A 0.406 10.3 6.42 0.37 3/4 A-LOK® 2.33 2.33														
$\begin{array}{c c c c c c c c c c c c c c c c c c c $														
12F 0.406 10.3 6.42 0.37 3/4 ⁻ Female NP1 (57.1) (57.1)														
M12A 0.375 9.5 5.57 0.37 12mm A-LOK [∞] 2.33 2.33 M12Z 0.375 9.5 5.57 0.37 12mm CPI™ (59.2) (59.2)														
M16A 0.406 10.3 6.42 0.37 16mm A-LOK [∞] 2.33 2.33 M16Z 0.406 10.3 6.42 0.37 16mm CPI™ (59.2) (59.2)														

 $^{\star}~$ Tested in accordance with ISA S75.02. Gas flow will be choked when P1- P2 / P1= xT.

† For CPI™ and A-LOK®, dimensions are measured with nuts in the finger tight position

Three-Way B Series Ball Valves

Introduction

Parker manually, pneumatically, and electrically actuated three-way B Series Ball Valves may be used as diverting or selecting valves for fluids utilized in process and instrumentation applications. The standard three-way diverter valve is designed to accept media through the bottom port and direct it out of two outlet ports. When equipped with spring-loaded seats, the three-way valve may be used as a selector valve, alternately accepting media from either of two inlet sources (side ports) and directing it through a single outlet (bottom port).

Features

- Available in 316 stainless steel and brass construction. Monel[®] Alloy 400 and Hastelloy[®] C-276 construction available for Diverter Valves upon request.
- Micro-finished ball provides a positive seal.
- ▶ Wide variety of US Customary and SI ports.
- 180 degree actuation.
- Panel mountable.
- Adjustable PTFE stem seal can be maintained in-line.
- Handle indicates flow direction.
- Low operating torques.
- Positive handle stops.
- Color coded handles.
- Optional pneumatic and electric actuation.
- Optional live-loaded PTFE stem seals.
- ► Optional non-adjustable O-ring stem seals.
- Optional stainless steel and extended handles.

Diverter Valve Specifications

Pressure Ratings with bottom port as inlet:

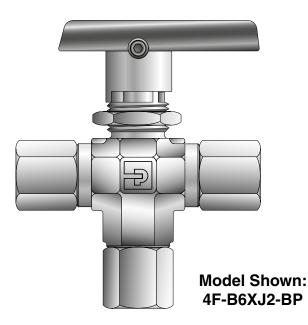
Material	CWP	with PTFE Seats
316 Stainless Steel	6000 psig (414 bar)*	1500 psig (103 bar)
Brass	3000 psig (207 bar)	1500 psig (103 bar)
Monel [®] Alloy 400		
B2 and B6:	3000 psig (207 bar)	1500 psig (103 bar)
B8:	2000 psig (138 bar)	1500 psig (103 bar)
Hastelloy® C-276		
B2 and B6:	4000 psig (276 bar)	1500 psig (103 bar)
B8:	3000 psig (207 bar)	1500 psig (103 bar)

^t B6 Series: 6000 psig rating or 4400 psig (303 bar) CWP B8 Series: 6000 psig rating or 4000 psig (276 bar) CWP

Pressure Rating and Tubing Selection

For working pressures of A-LOK[®] and CPI[™] tube connections,

Pressure Rating with side ports as inlet: 150 psig (10 bar)



Selector Valve Specifications

(Spring Loaded – B6 and B8 models only)

Pressure Rating with bottom port as inlet:

Pressure Rating with side ports as inlet: 316 Stainless Steel and Brass....3000 psig (207 bar) CWP

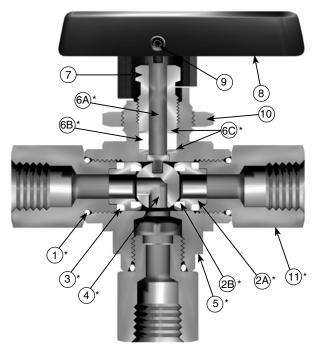
Pressure Rating and Tubing Selection

For working pressures of A-LOK[®] and CPI[™] tube connections, please see the Instrument Tubing Selection Guide (Bulletin 4200-TS), found in the Technical Section of the Parker Instrumentation Process Control Binder, or the Parker Instrument Fitting Installation Manual (Bulletin 4200-B4).

For working pressures of valves with external or internal pipe threads, please see Catalog 4260, Instrumentation Pipe Fittings.

Three-Way B Series Ball Valves

Diverter Valve



Model Shown: 4F-B6XJ-SSP

Materials of Construction

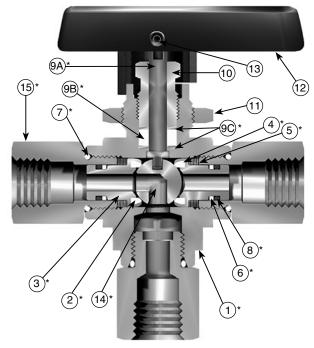
Item #	Part Description	Stainless Steel	Brass				
*1	Connector O-Ring	PTFE**	c.				
*2A	Seat Retainer	ASTM A 276	ASTM B 16				
2A	Seal netainer	Type 316	Alloy C36000				
*2B	Seat	PTFE, PCTFE	, PEEK				
*3	Retainer Seal	PTFE**	e e e e e e e e e e e e e e e e e e e				
*4	Ball	316 Stainless	s Steel				
*5	Pody	ASTM A 351	ASTM B 283				
5	Body	Grade CF3M	Alloy C37700				
*6A	Stem	ASTM A 276 T	FM A 276 Type 316				
*6B	Stem Seal	PTFE**	c				
*6C	Stem Washer	316 Stainless	s Steel				
7	Paaking Nut	ASTM A 479	ASTM B 453				
1	Packing Nut	Type 316	Alloy C34000				
8	Handle	Nylon 6/	6				
9	Handle Set Screw	Stainless S	Steel				
10	Panel Nut	Panel Nut 316 Stainless St					
*11	End Connector	ASTM A 479	ASTM B 16				
		Type 316	Alloy C36000				

* Wetted Parts.

** Optional stem seal and body seal materials are described in the How to Order section.

Lubrication: Perfluorinated Polyether.

Selector Valve



Model Shown: 4F-B6XS2-SSP

Materials of Construction

Item #	Part Description	Stainless Steel	Brass				
1	Pody	ASTM A 351	ASTM B 283				
I	Body	Grade CF3M	Alloy C37700				
*2	Seat	PTFE, P	EEK				
*3	Seat Retainer	ASTM A 276	Type 316				
4	Spring	Stainless	Steel				
*5	Seat Retainer Washer	316 Stainles	ss Steel				
*6	Back-up Ring	PTFE					
*7	Connector O-Ring	PTFE**					
*8	Seat Retainer O-Ring	Fluorocarbon Rubber**					
*9A	Stem	ASTM A 276 Type 316					
9B	Stem Seal	PTFE					
*9C	Stem Washer	316 Stainless	Steel * * *				
10	Decking Nut	ASTM A 479	ASTM B 453				
10	Packing Nut	Type 316	Alloy C34000				
11	Panel Nut	316 Stainles	ss Steel				
12	Handle	Nylon 6	6/6				
13	Handle Set Screw	Stainless	Steel				
*14	Ball	316 Stainles	ss Steel				
*15	End Connector	ASTM A 479	ASTM B 16				
15		Type 316	Alloy C36000				

* Wetted Parts.

** Optional stem seal and body seal materials are described in the How to Order section.

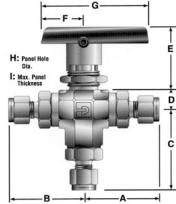
Lubrication: Perfluorinated Polyether.

***The lower stem washer material is PEEK for B8 Selector Valves. Lubrication: Perfluorinated polyether.

Three-Way B Series Ball Valves

Dimensions & Flow Data

B



Model Shown: 4Z-B6XSPKR-V-SSP

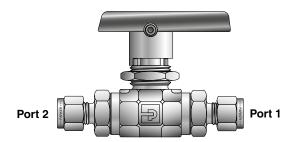
			Flow	Data							Dimonsions				
Port	Basic	Ori	fice	Data		End Connections					Dimensions nches (mm				
Size	Part #	Inch	mm	Cv	X _T *	Port 1 Port 2 Port 3	At	Bt	C	D	E	, F	G	н	1
1A						1/16" A-LOK®	1.30	1.30	1.39		_				
1Z		0.052	1.3	0.06	0.56	1/16" CPI™	(33.0)	(33.0)	(35.3)						
2A		0.093	2.4	0.21	0.64	1/8" A-LOK©	1.36	1.36	1.45						
2Z		0.000	2.7	0.21	0.04	1/8" CPI™	(34.5)	(34.5)	(36.8)						
2F		0.165	4.2	0.63	0.59	1/8" Female NPT	1.07 (27.2)	1.07 (27.2)	1.15 (29.2)						
							1.18	1.18	1.26	0.33	0.94	0.75	1.88	0.58	0.13
2M	B2X	0.165	4.2	0.63	0.59	1/8" Male NPT	(30.0)	(30.0)	(32.0)	(8.4)	(23.9)	(19.1)	(47.8)	(14.7)	(3.3)
4A		0.165	4.2	0.63	0.59	1/4" A-LOK®	1.48	1.48	1.56	. ,	. ,				, í
4Z		0.105	4.2	0.00	0.55	1/4" CPI™	(37.6)	(37.6)	(39.6)						
4M		0.165	4.2	0.63	0.59	1/4" Male NPT	1.35	1.35	1.43						
M3A						3mm A-LOK®	(34.3)	(34.3)	(36.3) 1.45						
M3Z		0.086	2.2	0.18	0.63	3mm CPI™	(34.8)	(34.8)	(36.8)						
4A		0.407	47	0.70	0.00	1/4" A-LOK®	1.74	1.74	1.88				1		
4Z		0.187	4.7	0.70	0.69	1/4" CPI™	(44.2)	(44.2)	(47.8)						
4F		0.196	5.0	0.87	0.74	1/4" Female NPT	1.51	1.51	1.65						
							(38.4)	(38.4)	(41.9) 1.76						
4M		0.196	5.0	0.87	0.74	1/4" Male NPT	(41.1)	(41.1)	(44.7)						
40		0.100	4.0	0.68	0.67	1/4" UltraSeal	1.51	1.51	1.65						
4Q		0.180	4.6	0.00	0.07	1/4 UltraSeal	(31.8)	(31.8)	(33.8)						
4V		0.188	4.8	0.70	0.69	1/4" VacuSeal	1.75	1.75	1.89						
6A						3/8" A-LOK®	(35.1) 1.80	(35.1) 1.80	(37.1) 1.94	0.47	1.50	1 00	0.50	0.77	0.05
6Z	B6X	0.196	5.0	0.87	0.74	3/8" CPI™	(45.7)	(45.7)	(49.3)	0.47 (11.9)	1.53 (38.9)	1.00 (25.4)	2.50 (63.5)	0.77 (19.6)	0.25 (6.4)
		0.100	5.0	0.07	0.74		1.62	1.62	1.76	(11.5)	(00.0)	(20.4)	(00.0)	(13.0)	(0.4)
6M		0.196	5.0	0.87	0.74	3/8" Male NPT	(41.1)	(41.1)	(44.7)						
6Q		0.196	5.0	0.87	0.74	3/8" UltraSeal	1.52	1.52 (38.6)	1.65 (41.9)						
M6A						6mm A-LOK®	(38.6)	(30.0)	1.88						
M6Z		0.187	4.7	0.70	0.69	6mm CPI™	(44.5)	(44.5)	(47.8)						
M8A		0.400	5.0	0.07	0.74	8mm A-LOK®	1.78	1.78	1.91						
M8Z		0.196	5.0	0.87	0.74	8mm CPI™	(45.2)	(45.2)	(48.5)						
M10A		0.196	5.0	0.87	0.74	10mm A-LOK®	1.81	1.81	1.95						
M10Z		0.100	0.0	0.01	0	10mm CPI™	(46.0)	(46.0)	(49.5)						
6F		0.406	10.3	3.62	0.64	3/8" Female NPT	1.95 (49.5)	1.95 (49.5)	2.29 (58.2)						
8A		0.477	1.4			1/2" A-LOK®	2.34	2.34	2.68						
8Z		0.406	10.3	3.62	0.64	1/2" CPI™	(59.4)	(59.4)	(68.1)						
8F		0.406	10.3	3.62	0.64	1/2" Female NPT	2.15	2.15	2.49						
		0.100	10.0	0.02	0.01	1/2 1011/001011	(54.6)	(54.6)	(63.2)						
8M		0.406	10.3	3.62	0.64	1/2" Male NPT	2.22 (56.4)	2.22 (56.4)	2.59 (65.8)						
		0.075	0.5	0.40	0.00	1/011111 - 0 I	1.93	1.93	2.27						
8Q	B8X	0.375	9.5	3.46	0.62	1/2" UltraSeal	(49.5)	(49.5)	(57.7)	0.70	1.74	1.50	4.00	0.90	0.38
8V		0.406	10.3	3.62	0.64	1/2" VacuSeal	2.21	2.21	2.55	(17.8)	(44.2)	(38.1)	(101.6)	(22.9)	(9.7)
12A						3/4" A-LOK®	(56.1)	(56.1)	(65.0)						
12A 12Z		0.406	10.3	3.62	0.64	3/4 A-LUK° 3/4" CPI™	2.33 (59.2)	2.33 (59.2)	2.68 (68.1)						
		0.400	10.0	0.40	0.07		2.25	2.25	2.59						
12F		0.406	10.3	6.42	0.37	3/4" Female NPT	(57.1)	(57.1)	(65.8)						
M12A		0.375	9.5	3.46	0.62	12mm A-LOK®	2.33	2.33	2.67						
M12Z						12mm CPI™	(59.2)	(59.2)	(67.8)						
M16A M16Z		0.406	10.3	3.62	0.64	16mm A-LOK®	2.33 (56.9)	2.33 (56.9)	2.67 (65.5)						
IVI 10Z			1	1	1	16mm CPI™	(30.9)	(30.9)	(03.3)				1	1	L

* Tested in accordance with ISA S75.02. Gas flow will be choked when P_1 - P_2/P_1 = x_T .

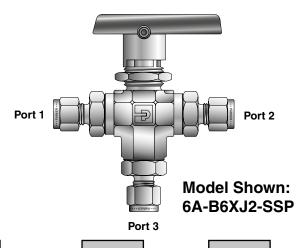
† For CPI™ and A-LOK®, dimensions are measured with nuts in the finger tight position

Catalog 4121-BV

How to Order



Model Shown: 6A-B6LJ2-SSP



B Series Ball Valves

			-				-	- [_	-			
Port 1	Port 2	Port 3		Valve	Sea				Seal			Body]
				Series	Mate	rial			Material		L	Material	
<u> </u>	Ports 1, 2 a	and 3	V	alve Series	Se	eat Ma	terial	1	Seal Materia		1	Body Materia	al
1A 1Z 2A 2Z 2F 2M 4A 4Z	1/16" A-L 1/16" CPI 1/8" A-LO 1/8" CPI™ 1/8" Fema 1/8" Male 1/4" A-LO 1/4" CPI™	OK® ™ « « le NPT NPT K® «		B2L B2X	J J2	PTFE PCTFf		(Blank) V EPR BN KZ LT		Rubber bylene r nated Rubber PTFE	SSP BP MP HCP	316 Stainles Brass Monel® Alloy	s Steel 400
4M M3A <u>M3Z</u> 4A 4Z 4F 4F	1/4" Male 3mm A-L 3mm CPI 1/4" A-LO 1/4" CPI™ 1/4" Fema 1/4" Male	OK ™ K® 1 NPT NPT		B6L B6X	J J2 S2	PCTF	g-Loaded	VLT EPRLT	Seals Live-Loaded Packing with carbon Rubbe Live-Loaded Packing with Propylene Ru	PTFE Fluoro er Seals PTFE Ethylene			
4Q 4V 6A 6Z 6M 6Q M6A M6Z M8A M8Z M10A	1/4" Ultra 1/4" Vacu 3/8" A-LO 3/8" CPI™ 3/8" Male 3/8" Ultra 6mm A-L 6mm CPI 8mm A-L 8mm CPI 10mm A-	Seal K® NPT Seal OK® TM OK® LOK®			PKR cated SPKR cated	PEEK Spring	g-Loaded Lubri-	BNLT	Seals Live-Loaded I Packing with Rubber Seals Live-Loaded I Packing with Flourinated Fl carbon Rubbe	Nitrile PTFE Highly luoro-			
M10Z 6F 8A 8Z 8F 8M 8Q 8V 12Z 12F M12A M12Z M16A M16Z	10mm CF 3/8" Fema 1/2" A-LO 1/2" CPI™ 1/2" Fema 1/2" Male 1/2" Ultra: 1/2" Vacu 3/4" CPI™ 3/4" Fema 12mm A- 12mm CF 16mm A- 16mm CF	lle NPT K® A NPT Seal Seal A Ile NPT LOK® LOK®		88L 88X	J J2 S2 PKR cated SPKR cated	PCTFE PTFE PEEK Spring	g-Loaded E Lubri- g-Loaded Lubri-	Vari 2. See 3. Vac Bras	el Mounting N ous port com How to order uSeal and Ult	binations r raSeal a	s are a re no	available. t available in	1

See examples on page 10. See pages 11 and 12 for information about How to Order Options and Maintenance Kits.

B Series Ball Valves

How to Order (Continued)

Examples: Two-Way Valves

B



Describes a B6L ball valve with a 1/4" CPI™ end connection for port 1 and a 1/4" female NPT end connection for port 2, PTFE seats, PTFE stem and body seals, brass construction, with a panel mounting nut.

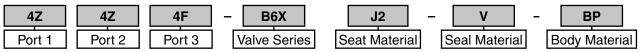
8A	*	-	B8L	J	-	BN	-	SSP
Port 1	Port 2		Valve Series	Seat Material		Seal Material		Body Material

Describes a B8L ball valve with a 1/2" A-LOK® end connections for ports 1 and 2, PTFE seats, Nitrile rubber stem and body seals, stainless steel construction, with a panel mounting nut. *Note: If ports 1 and 2 are the same, eliminate the port 2 designator.

M3A	*	-	B2L	J2	-	VLT	-	SSP
Port 1	Port 2		Valve Series	Seat Material		Seal Materia	I	Body Material

Describes a B2L ball valve with 3mm A-LOK® end connections for ports 1 and 2, PCTFE seats, fluorocarbon rubber body seals, PCTFE packing, stainless steel construction, with a panel mounting nut. *Note: If ports 1 and 2 are the same, eliminate the port 2 designator.

Examples: Three-Way Diverter Valves



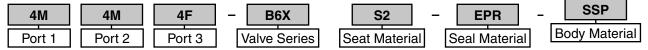
Describes a B6X ball valve with 1/4" CPI™ end connections for side ports 1 and 2, 1/4" female NPT end connection for bottom port 3, PCTFE seats, fluorocarbon rubber stem and body seals, brass construction, and a panel mounting nut.

2Z	*	*	– B2X	J	—	SSP
Port 1	Port 2	Port 3	Valve Series	Seat Material	Seal Material	Body Material

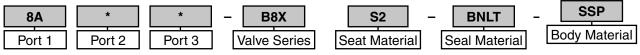
Describes a B2X ball valve with 1/8" CPI™ end connections for ports 1, 2, and 3, PTFE seats, PTFE stem and body seals, stainless steel construction, and a panel mounting nut.

*Note: If ports 1, 2, and 3 are the same, eliminate the port 2 and port 3 designators.

Examples: Three-Way Selector Valves



Describes a B6X ball valve with 1/4" male NPT end connections for side ports 1 and 2, 1/4" female NPT end connection for bottom port 3, spring-loaded PCTFE seats, ethylene propylene rubber stem and body seals, stainless steel construction, and a panel mounting nut.



Describes a B8X ball valve with 1/2" A-LOK[®] end connections for ports 1, 2, and 3, spring-loaded PCTFE seats, Nitrile rubber body seals, live loaded PTFE packing, stainless steel construction, and a panel mounting nut.

*Note: If ports 1, 2, and 3 are the same, eliminate the port 2 and port 3 designators.

B Series Ball Valves

Options





Lock-Out Handle

Actuator Options



Double Acting (61AD) Pneumatic Actuator



Spring Returns (61AC, 61S & AO) Pneumatic Actuator



70, 80 & 90 Series Electric Actuator





Live-Loaded Stem Seals

Two-Way Valve Upstream and Downstream Drain Options

For draining upstream or downstream media on two-way valves at pressures below 150 psig (10 bar), add the suffix –VBU (Vented Ball Upstream) or –VBD (Vented Ball Downstream). Example: 4Z-B6LJ-SSP-VBU. This option is also suitable to vent the ball cavity in vacuum applications. For pressures up to 3,000 psig (207 bar), select S2 or SPKR spring-loaded seats and add the suffix –VBU (Vented Ball Upstream) or –VBD (Vented Ball Downstream). Example: 4Z-B6LJ-SSP-VBU. This Downstream). Example: 4Z-B6LS2-SSP-VBU.

Note: VBD and VBU are ball cavity vents only.

B Series Ball Valves

B

biored Round Handles: Add the designator corresponding to the correct handle as a suffix to the part number. Met Black, S-W = white, S-B = blue, S-G = green, S-R = red, S-Y = yellow. Met NOTE: Round handles are not recommended for BB valves with PEEK seats. Met For an analysis of the designator corresponding to the correct handle as a suffix to the valve part number. SF VSS = stainless steel, SA = oval aluminum. No NOTE: Not available in size 2. ainless Steel Handles: Add the suffix -ST to the end of the part number. 2F in factory assembly, add the actuator part number as the suffix to the valve part number. 2F in factory assembly, add the actuator part number as the suffix to the valve part number. 2F if adory assembly, add the actuator part number as the suffix to the valve part number. 2F if adory assembly, add the actuator part number as the suffix to the valve part number. 77 reapropriate mounting hardware may be obtained by adding the valve series and actuator series to the prefix MK My vegen Cleaning: Add the suffix -C3 to the end of the part number to receive valves, cleaned and asembled 77 reapropriate mounting hardware may be obtained by adding the valve part number. 71 reapropriate mounting hardware may be obtained by adding the valves, add the suffix -EBW to the end of the part number. 72	6A-B6XPKR-SSP- G 6A-B6XPKR-SSP- S-G
ElBack, S-W = white, S-B = blue, S-G = green, S-R = red, S-Y = yellow. Met NOTE: Round handles are not recommended for B8 valves with PEEK seats. BF Setail cost Handles: Add the designator corresponding to the correct handle as a suffix to the valve part number. BF NOTE: Not available in size 2. BF ainless Steel Handles: Add the suffix -ST to the end of the part number (B6 and B8 only). 4F rectory assembly, add the actuator desired. 66 to appropriate mounting hardware may be obtained by adding the valve series and actuator size to the prefix MK MK expropriate mounting hardware may be obtained by adding the valve series and actuator series to the prefix MK MK relicit Actuators: For detailed actuator information refer to the Electric Actuators section of this catalog. 71 relicit Actuators: For detailed actuator information refer to the Very assembly, add the actuator desired. 71 relicit Actuators: For detailed actuator information refer to the cercic valves cleaned and asembled oxygen service in accordance with Parker Specification ES8003. 4A expropriate mounting hardware may be obtained by adding the valves, add the suffix -FBW to the end of the part number of the ainless steel valves to have end connections selectron beam welded. MK wrygen Cleaning: Add the suffix -C3 to the end of the part number of the ainless steel valves to have end connections selectron beam welded. ME </td <td>6A-B6XPKR-SSP-S-G</td>	6A-B6XPKR-SSP- S-G
VSS = stainless steel, SA = oval aluminum. SF NOTE: Not available in size 2. aniless Steel Handles: Add the suffix -ST to the end of the part number (B6 and B8 only). 4F reumatic Actuators: For detailed actuator information, refer to the Pneumatic Actuators section of this catalog. 2F ir factory assembly, add the actuator part number as the suffix to the valve part number. 16K ie appropriate mounting hardware may be obtained by adding the valve series and actuator size to the prefix MK. MK eeptro Actuators: For detailed actuator information refer to the Electric Actuators section of this catalog. 711 eaptropriate mounting hardware may be obtained by adding the valve series and actuator series to the prefix MK. MK exprovinte mounting hardware may be obtained by adding the valve, add the suffix -EBW to the end of the part number to receive valves cleaned and asembled 711 oxygen service in accordance with Parker Specification ES8003. 4A ectron Beam Welded End Connections: For tamper resistant valves, add the suffix -EBW to the end of the part number of stainless steel valves to have the end connections seal welded to the body. 82 rounding Spring: To obtain B6 and B8 series valves with a grounding spring, add the suffix -SPG to the end the part number. 8A Doreed Round Handle Kits: Series-Handle-Color. (Example consists of a stainless steel handle and handle screw.) 86 DoTE: Stainless Steel Kit	
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ri ractory assembly, add the actuator part number as the suffix to the valve part number. rifield installation, specify the actuator desired. e appropriate mounting hardware may be obtained by adding the valve series and actuator size to the prefix MK. Mi ectric Actuators: For detailed actuator information refer to the Electric Actuators section of this catalog. Ir factory assembly, add the actuator part number as the suffix to the valve part number. rifed installation, specify the actuator desired. The appropriate mounting hardware may be obtained by adding the valve series and actuator series to the prefix MK. Mi reggen Cleaning: Add the suffix -C3 to the end of the part number to receive valves cleaned and asembled oxygen service in accordance with Parker Specification ES8003. 4A ectron Beam Welded End Connections: For tamper resistant valves, add the suffix -EBW to the end of the inflexes steel valves to have the end connections electron beam welded. Illet Weld End Connections: For seal welded valves, add the suffix -FW to the end of the part number of the inless steel valves to have the end connections seal welded to the body. To ounding Spring: To obtain B6 and B8 series valves with a grounding spring, add the suffix -SPG to the end the part number. B6 NOTE: Stainess Steel Kits: Series-Handle-Color. (Example consists of a green handle and handle screw.) B7 B0 cred Lever Handle Kits: Series-Handle-Color. (Example consists of a red handle and handle screw.) B7 B0 cred Lever Handle Kits: Series and Seat Material-Body Material. FFE Stem Seal Kits: Kit-Valve Series and Seat Material-Body Material. B6 B0 cred Lever Handle Kits: Kit-Valve Series and Seat Material-Body Material. FFE Stem Seal Kits: Kit-Valve Series and Seat Material-Body Material. FFE Stem Seal Kits: Kit-Valve Series and Seat Material-Body Material. FFE Stem Seal Kits: Kit-Valve Series and Seat Material-Body Material. FFE Stem Seal Kits: Kit-Valve Series and Seat Material-Body Material. FFE Stem Seal Kits: Kit-Valve	-B6LJ-SSP -ST
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FFE Stem Seal Kits: Kit-Valve Series and Seat Material-Body Material. KI ionsists of one PTFE stem seal, two stem seal washers, two encapsulated PTFE ball seats, two end connector PTFE andrel, maintenance instructions.) astomeric Stem Seal Kits: Kit-Valve Series and Seat Material-Elastomer Material-Body Material. KI consists of two stem seal Nitrile rubber O-rings, two PTFE back-up rings, two stem seal washers, two encapsulated P o end connector Nitrile rubber O-ring seals, two seat retainer Nitrile rubber O-ring seals, stem glands and maintenant iverter Valve Seal Kits: Kit-Valve Series and Seat Material-Body Material. KI ronsists of one PTFE stem seal, two stem seal washers, two encapsulated PEK ball seats, three end connector PTF KI ronsists of one PTFE stem seal, two stem seal washers, two encapsulated PEEK ball seats, three end connector PTF KI ronsists of one PTFE stem seal Kits: Kit-Valve Series and Seat Material-Elastomer-Body Material. KI ionsists of two stem seal fluorocarbon rubber O-rings, two PTFE back-up rings, two stem seal washers, two encapsus KI ionsists of two stem seal fluorocarbon rubber O-rings, two seat retainer fluorocarbon rubber O-ring seals, stem glands KI ionsists of two stem seal fluorocarbon rubber O-rings, two seat retainer fluorocarbon rubber O-ring seals, stem glands KI ionsists of two stem seal fluorocarbon rubber O-rings seals, two seat retainer fluorocarbon rubber O-ring seals, stem gland	
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IFE Stem Seal Kits: Kit-Valve Series and Seat Material-Body Material. KI ionsists of one PTFE stem seal, two stem seal washers, two encapsulated PEEK ball seats, three end connector PTF andrel, maintenance instructions.) astomeric Stem Seal Kits: Kit-Valve Series and Seat Material-Elastomer-Body Material. KI ionsists of two stem seal fluorocarbon rubber O-rings, two PTFE back-up rings, two stem seal washers, two encapsuree end connector fluorocarbon rubber O-ring seals, two seat retainer fluorocarbon rubber O-ring seals, stem glands structions.) elector Valve Seal Kits: Kits: Kit-Valve Series and Seat Material. KIFE Stem Seal Kits: Kit-Valve Series and Seat Material.	
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IFE Stem Seal Kits: Kit-Valve Series and Seat Material. KI	
bber O-rings, three end connector PTFE seals, one assembly mandrel, maintenance instructions.)	IT-B6XS2 t retainer fluorocarbon
astomeric Stem Seal Kits: Kit-Valve Series and Seat Material-Elastomer. KI onsists of two stem seal fluorocarbon rubber O-rings, two PTFE back-up rings, two stem seal washers, two encapsu EEK ball seat assemblies, three end connector fluorocarbon O-ring seals, two seat retainer fluorocarbon rubber O-rin aintenance instructions.)	
ve-loaded Seal Kits:	

(Consists of one live-loaded PTFE stem packing, two packing springs (B8 series valves have four springs), three packing washers, two PCTFE encapsulated ball seats, two Nitrile rubber end connector O-ring seals, two Nitrile rubber seat retainer O-ring seals, maintenance instructions.)

PR Series Rotary Plug Valves

Introduction

Parker PR Series Plug Valves provide positive leak tight shut-off, high flow capacity, and quick quarter-turn operation in a compact attractive package. The patented blow-out resistant seat design offers reliable sealing technology at all operating pressures. In addition to on-off actuation, the plug design allows forward flow throttling. A selection of valve seat and seal materials may be chosen for media compatibility and performance over a broad range of temperatures. The pressure balanced atmospheric seals are backed by PTFE rings to enhance their performance and increase cycle life.

Features

- Patented blow-out resistant seat design
- Pressures up to 3,000 psig (207 bar) CWP
- Quarter-turn operation
- Reliable simple design
- Straight-through flow
- Stainless steel and brass construction
- Nitrile, ethylene propylene, fluorocarbon, and highly fluorinated fluorocarbon rubber seats and seals
- PTFE back-up rings on atmospheric seals
- Low operating torque
- Minimum pressure drop
- Throttling capability
- Positive handle stops
- Color coded fracture resistant nylon handles with directional flow indication
- Easy to service
- 100% factory tested
- Options include lock-out devices, downstream venting, and both stainless steel and T-bar handles

Specifications

Pressure Ratings:

Normal Flow Direction: 3000 psig (207 bar) CWP Reverse Flow Direction: 150 psig (10 bar) Downstream Vent Option: 150 psig (10 bar) Open



Closed



Model Shown: 4A-PR4-VT-SS

U.S. Patent 5,234,193

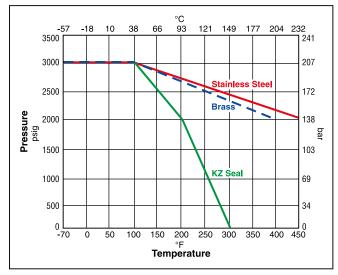
PR Series Rotary Plug Valves

Materials of Construction Item # Part Description **Stainless Steel** Brass ASTM A 479 ASTM B 16 1 Body Alloy C36000 Type 316 ASTM A 479 ASTM B 16 2 Plug* Alloy C36000 Type 316 Seat** 3 Fluorocarbon Rubber Fluorocarbon Rubber 4 O-Ring Seals** 5 Back-up Rings PTFE Handle Nylon 6/6 6 7 Handle Pin 316 Stainless Steel 8 Body Pin 316 Stainless Steel (not shown) q **Retaining Ring** 316 Stainless Steel

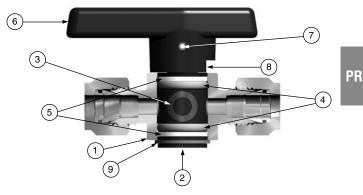
 Plugs are PTFE color coated – Stainless steel plugs are black; Brass plugs are brown.

** Optional Seat and O-ring seal materials are available. Lubrication: Perfluorinated polyether

Pressure vs. Temperature



Note: To determine MPa, multiply bar by 0.1



Model Shown: 4A-PR4-VT-SS

Note: This Pressure versus Temperature chart reflects the maximum temperature range of indicated body materials.

The temperature rating of the elastomer seals become the limiting factor on temperature range.

Temperature Ratings

Material	Temperature Rating
Nitrile Rubber	-30°F to 225°F (-34°C to 107°C)
Fluorocarbon Rubber	-10°F to 450°F (-23°C to 232°C)
Highly Fluorinated Fluorocarbon Rubber	-10°F to 300°F (-23°C to 149°C)
Ethylene Propylene Rubber	-70°F to 275°F (-57°C to 135°C)

Flow Calculations with 1000 psig (69 bar) Inlet Pressure

Valve	Max.	Pressure	Drop ∆P	Water Air rop ∆P @ 60°F (16°C) @ 60°F (16°C)			
Series	Cv	psig bar		gpm	m³/hr	scfm	m³/hr
		10	0.7	3.9	0.9	123.1	209.6
PR4	1.24	50	3.4	8.8	2.0	265.9	446.3
		100	6.9	12.4	2.8	359.6	607.0
		10	0.7	10.1	2.3	315.7	533.5
PR6	3.19	50	3.4	22.6	5.1	672.3	1128.2
		100	6.9	31.9	7.2	891.6	1504.1



Kits

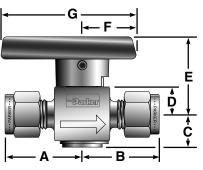
Plug Kits – Specify the combination of valve series, seal material, plug material, and handle color (if applicable). **Example: KIT-PR4-VT-SS-Y**. This kit consists of a PR4 stainless steel plug with fluorocarbon rubber seat and seal elastomers, PTFE back-up rings, yellow handle, and handle pin.

Seal Kits - Specify the combination of valve series and seal material.

Example: KIT-PR4-BN. This kit consists of a PR4 Nitrile rubber seat and seal elastomers and PTFE back-up rings.

PR Series Rotary Plug Valves

Flow Data / Dimensions



Model Shown: 4A-PR4-VT-B

			Flow	Data	-	1				Dimensions			
Port	Basic	Ori	fice		1	End Connections				Inches (mm)			
Size	Part #	Inch	mm	Cv	X _T *	Port 1 Port 2	A†	B†	C	D	E	F	G
2F		0.193	4.9	1.24	0.39	1/8" Female NPT	0.89 (22.6)	0.89 (22.6)					
2M		0.172	4.4	1.02	0.39	1/8" Male NPT	0.77	0.77					
		0.172		1.02	0.00		(19.6)	(19.6)	4				
2A		0.093	2.4	0.22	0.48	1/8" A-LOK®	1.00	1.00					
2Z						1/8" CPI™	(25.4)	(25.4)	4				
4F		0.193	4.9	1.24	0.39	1/4" Female NPT	(26.7)	(26.7)					
4M		0.193	4.9	1.24	0.39	1/4" Male NPT	0.96 (24.4)	0.96 (24.4)					
4A						1/4" A-LOK◎	1.09	1.09	-				
4Z		0.187	4.7	1.18	0.41	1/4" CPI™	(27.7)	(27.7)					
							0.85	0.85	0.46	0.38	1.07	0.75	1.88
4Q	PR4	0.187	4.7	1.18	0.41	1/4" UltraSeal	(21.7)	(21.7)	(11.7)	(9.7)	(27.2)	(19.1)	(47.8)
4V]	0.187	4.7	1.18	0.41	1/4" VacuSeal	1.02	1.02		· ,	、 <i>'</i>		, í
40		0.107	4./	1.10	0.41	1/4 VacuSeal	(25.9)	(25.9)					
6M		0.193	4.9	1.24	0.39	3/8" Male NPT	0.94	0.94					
							(23.9)	(23.9)					
6A		0.193	4.9	1.24	0.39	3/8" A-LOK®	1.14	1.14					
6Z						3/8" CPI™	(29.0)	(29.0)	-				
M3A M3Z		0.086	2.2	0.15	0.48	3mm A-LOK® 3mm CPI™	0.98 (24.9)	(24.9)					
M6A						6mm A-LOK®	1.08	1.08					
M6Z		0.188	4.8	1.18	0.41	6mm CPI™	(27.4)	(27.4)					
M8A						8mm A-LOK®	1.11	1.11	1				
M8Z	1	0.193	4.9	1.24	0.48	8mm CPI™	(28.2)	(28.2)					
4F		0.281	7.1	3.19	0.28	1/4" Female NPT	1.19 (30.2)	1.19 (30.2)					
6A						3/8" A-LOK®	1.33	1.33					
6Z	ĺ	0.281	7.1	3.19	0.28	3/8" CPI™	(33.8)	(33.8)					i i
8F		0.281	7.1	3.19	0.28	1/2" Female NPT	1.44 (36.6)	1.44 (36.6)					
8M		0.281	7.1	3.19	0.28	1/2" Male NPT	1.32 (33.5)	1.32 (33.5)	0.67	0.56	1.49	0.99	2.40
8A	PR6	0.001	7.1	0.10	0.00	1/2" A-LOK®	1.44	1.44	(17.0)	(14.2)	(37.8)	(25.1)	(61.0)
8Z		0.281	7.1	3.19	0.28	1/2" CPI™	(36.6)	(36.6)	(-)	` '	(/		(,
M8A]	0.250	6.4	2.84	0.29	8mm A-LOK®	1.30	1.30]				
M8Z		0.200	0.4	2.04	0.29	8mm CPI™	(33.0)	(33.0)					
M10A		0.281	7.1	3.19	0.28	10mm A-LOK [®]	1.34	1.34					
M10Z		0.201	/.1	0.15	0.20	10mm CPI™	(34.0)	(34.0)					
M12A		0.281	7.1	3.19	0.28	12mm A-LOK®	1.47	1.47					
M12Z		0.201		0.10	0.20	12mm CPI™	(37.3)	(37.3)					

* Tested in accordance with ISA S75.02. Gas flow will be choked when $P_1 - P_2 / P_1 = x_T$.

† For CPI™ and A-LOK®, dimensions are measured with nuts in the finger tight position.

PR Series Rotary Plug Valves

How to Order

The correct part number is easily derived from the following example and ordering chart. The six product characteristics required are coded as shown in the chart.

*Note: If the inlet and outlet ports are the same, eliminate the outlet port designator.

The following example describes a PR Series rotary plug valve equipped with 1/4" CPI™ compression inlet and outlet ports, Nitrile seals, PTFE back-up rings, and stainless steel construction.

Example:

	4	Z	-	PR4	-	BN	IT	-		SS
			-		-			-	· [
	Inlet	Outle		Valve		Seal	Back-Up		Γ	Body
	Port*	Port*		Series		Material	Rings			Material
	Inlet and (Outlet Port	S*	Valve Series		Seal Material	Back-	Jp Rings		Body Material
2A	1/8" A-LOK®	6M	3/8" Male NPT	PR4	V	Fluorocarbon Rubber	T PTF	E	SS	Stainless Steel
2Z	1/8" CPI™	6A	3/8" A-LOK®		KZ	Highly Fluorinated			В	Brass
2F	1/8" Female NPT	6Z	3/8" CPI™			Fluorocarbon Rubber				
2M	1/8" Male NPT	M3A	3mm A-LOK		EPR	Ethylene Propylene				
4A	1/4" A-LOK®	M3Z	3mm CPI™			Rubber				
4Z	1/4" CPI™	M6A	6mm A-LOK®		BN	Nitrile Rubber				
4F	1/4" Female NPT	M6Z	6mm CPI™							
4M	1/4" Male NPT		8mm A-LOK®							
4Q	1/4" UltraSeal	M8Z	8mm CPI™							
4V	1/4" VacuSeal									
4F	1/4" Female NPT		8mm A-LOK®	PR6	V	Fluorocarbon Rubber				
6A	3/8" A-LOK®		8mm CPI™		EPR	Ethylene Propylene				
6Z	3/8" CPI™		10mm A-LOK®			Rubber				
8A	1/2" A-LOK®		10mm CPI™		BN	Nitrile Rubber				
8Z	1/2" CPI™		12mm A-LOK®							
8F	1/2" Female NPT	M12Z	12mm CPI™							
8M	1/2" Male NPT									

*If the inlet and outlet ports are the same, eliminate the outlet port designator.

Options



Lock-Out Device

T-Bar Handle

Used to lock the handle from accidental rotation in either the opened or closed position. To order the device with the valve, add the suffix –LD to the end of the part number. **Example and model shown**: 4F-PR4-VT-B-LD. To order the device separately, specify LD-PR4 or LD-PR6. An all metal bar stock design for higher strength and durability. Consists of a stainless steel pin and aluminum adapter. To order, add the suffix -T to the end of the part number.

Example and model shown: 4M4A-PR4-EPRT-SS-T.

Downstream Venting – As the valve is positioned from opened to closed, downstream pressure is released to atmosphere through a vent hole in the body and plug. The maximum recommended operating pressure for this option is 150 psig (10 bar). To order, insert **V** after PR in the model number. **Example:** 4A-PR**V**4-VT-B

Colored Handles – Black is the standard color. Add the designator corresponding to the correct handle color as a suffix to the part number: W – white, B – blue, G – green, R – red, Y – yellow. **Example:** M6A-PR4-BNT-SS-G

Stainless Steel Directional Handles – A stainless steel handle with the same design configuration as the standard nylon handle is available for the PR4 series. Add the designator –ST as a suffix to the part number. Example: 4Q-PR4-EPRT-SS-ST

MB Series Ball Valves

Introduction

Parker MB Series Ball Valves, with their rugged compact design, offer positive shut off or directional control of fluids in process, power and instrumentation applications. The unique one piece seat/packing design insures excellent sealing characteristics while accommodating a superior temperature range and cycle life.

These valves are available in two-way and three-way configurations, brass and stainless steel construction, with a wide variety of port connections. Also, all ports are suitable as inlets to full operating pressure of the valve.

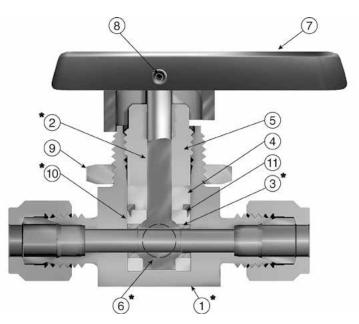
Features

- One piece seat/packing design
- Broad temperature range
- Coated metal inserts
- One piece stem/ball
- Wide variety of US Customary and SI ports
- Panel mountable to 1/4" thickness
- Bi-directional flow
- Handle indicates direction of flow
- Full operating pressure at any port
- Positive handle stops
- Color coded handles
- 100% factory tested
- Vent option
- Manual, electric or pneumatic actuation
- Leak-tight center-off position on three-way valves

Specifications

Pressure	3000 psig* (207 bar) CWP - MB6
Rating	2500 psig* (172 bar) CWP -
	MB2/MB4/MB8
Temperature	-65°F to 300°F
Rating	(-54°C to 149°C)
Orificer	.052" to .406" (1.3mm to 10.3mm)
C_{V}	.05 to 6.96
Body	Stainless Steel and Brass
Materials	
Body	two-way (in-line and angle)
Configurations	3-way, 4-way and 5-way
Port	Tube compression (CPI™ / A-LOK®)
Connections	NPT (Male / Female)
	BSP, VacuSeal and UltraSeal
Port Size	1/16" to 3/4" and 3mm to 12mm
Seat/Packing	PFA-Perfluoroalkoxy

Preset from factory to 1000 psig (69 bar) bubble tight service. Packing nut must be tightened to achieve higher pressures. Packing in vented MB Series Ball Valves is factory adjusted for the maximum valve pressure rating of 500 psig (34 bar).

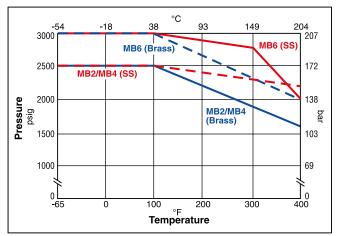


Materials of Construction

Item #	Part Description	Stainless Steel	Brass
1	Body	ASTM A 276	ASTM B 16
	Douy	Type 316	Alloy C36000
2	Stem	ASTM A 276 T	ype 316
3	Hollow Insert	316 Stainless	s Steel
4	Packing Washer	ASTM B 16 Allo	y C36000
5	Packing Nut	ASTM A 479	ASTM B 16
5	Facking Nut	Type 316	Alloy C36000
6	Solid Insert	316 Stainless	s Steel
7	Handle	Nylon 6/	6
8	Set Screw	Stainless S	Steel
9	Panel Nut	316 Stainless	Steel**
*10	Seat/Packing	Perfluoroalkox	y (PFA)
11	Packing Ring	ASTM A 479 T	ype 316

* Wetted Parts **Nickel Plated Brass for MB8 Lubrication: Perfluorinated polyether

Pressure vs. Temperature



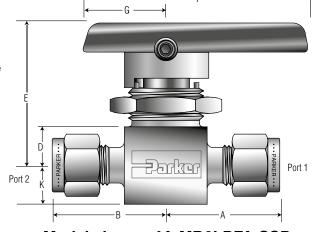
NOTE: To determine MPa, multiply bar by 0.1

Two-Way In-Line MB Series Ball Valves

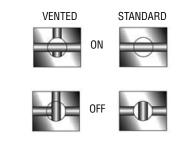
Two-Way In-Line Dimensions, Flow Data

Two-Way In-Line

Vented - In off position the downstream port vents to atmosphere through a hole in the side of the body.



- H Maximum Panel Thickness I - Panel Hole Diameter
- J Body Width



Model shown: 4A-MB6LPFA-SSP

			Flow	Data								Dimer	isions				
Port	Basic		fice			End Conn				-	-	Inches	<u> </u>				
Size	Part #	Inch	mm	Cv	Х _Т *	Port 1	Port 2	A†	B†	D	E	F	G	H	I	J	K
1Z		0.052	1.3	0.03	0.46	1/16" (0.84	0.84								
1A			-			1/16" A-		(21.3)	(21.3)								
2Z	MB2L	0.093	2.4	0.20	0.42	1/8" C		1.00	1.00	0.34	1.31	1.88	0.75	0.25	0.58	0.58	0.28
2A						1/8" A-		(25.4)	(25.4)	(8.6)	(33.3)	(47.8)	(19.1)	(6.4)	(14.7)	(14.7)	(7.1)
M3Z		0.086	2.2	0.17	0.43	3mm (1.00	1.00								
M3A						3mm A·	-LOK®	(25.4)	(25.4)								
2F						1/8" Fema	ale NPT	0.81 (20.6)	0.81 (20.6)								
4Z	MB4L	0.125	3.2	0.44	0.34	1/4" C	PI™	1.12	1.12	0.34	1.31	1.88	0.75	0.25	0.58	0.58	0.28
4A	IVID4L	0.125	3.2	0.44	0.34	1/4" A-	LOK®	(28.5)	(28.5)	(8.6)	(33.3)	(47.8)	(19.1)	(6.4)	(14.7)	(14.7)	(7.1)
M6Z						6mm (CPI™	1.12	1.12								
M6A						6mm A-		(28.5)	(28.5)								
2Z		0.093	2.4	0.18	0.55	1/8" C	PI™	1.09	1.09								
2A		0.000	2.1	0.10	0.00	1/8" A-	LOK®	(27.7)	(27.7)								
2F						1/8" Fema	ale NPT	1.00	1.00								
21						1/0 1 0116		(25.4)	(25.4)								
4M						1/4" Mal	Ie NPT	1.00	1.00								
							-	(25.4)	(25.4)								
4Z						1/4" C		1.19	1.19								
4A						1/4" A-	LOK®	(30.2)	(30.2)								
4F						1/4" Fema	ale NPT	1.03	1.03								
	MB6L							(26.2)	(26.2)	0.44	1.56	2.37	0.88	0.25	0.77	0.80	0.38
4M4Z		0.187	4.7	1.02	0.53	1/4" Male NPT	1/4" CPI™	1.00	1.19	(11.2)	(39.6)	(60.2)	(22.4)	(6.4)	(19.6)	(20.3)	(9.7)
4M4A						1/4" Male NPT	1/4" A-LOK®	(25.4)	(30.2)								
4V						1/4" Vac	cuSeal	1.03	1.03								
6Z						0./01 0	DITM	(26.2)	(26.2)								
						3/8" C		1.31	1.31								
6A M6Z						3/8" A- 6mm ((33.3)	(33.3)								
M6A M8Z						6mm A· 8mm 0		(30.2)	(30.2)								
M8A						8mm A		(31.0)	(31.0)								
8A						1/2" A-		1.94	1.94								
8A 8Z		0.406	10.3	10.7	0.16	1/2 A- 1/2" A-		(49.3)	(49.3)								
02						1/2 A-	011 "	1.56	1.56								
8F		0.406	10.3	6.1	0.20	1/2" F	NPT	(39.6)	(39.6)	0.69	2.39	4.50	1.50	0.38	1.50	1.50	0.69
12A	MB8L					3/4" A-	I OK®	1.94	1.94	(17.5)	(60.7)	(114.3)	(38.1)	(9.7)	(38.1)	(38.1)	(17.5)
12A		0.406	10.3	6.4	0.19	3/4" ((49.3)	(49.3)	(17.0)	(00.7)	(111.5)	(00.1)	(0.7)	(00.1)	(00.1)	(17.0)
M12A						12mm A		1.96	1.96								
M12A M12Z		0.375	9.5	10.7	0.16	12mm		(49.8)	(49.8)								
IVIIZZ						1211111	011	(-0.0)	(-0.0)								

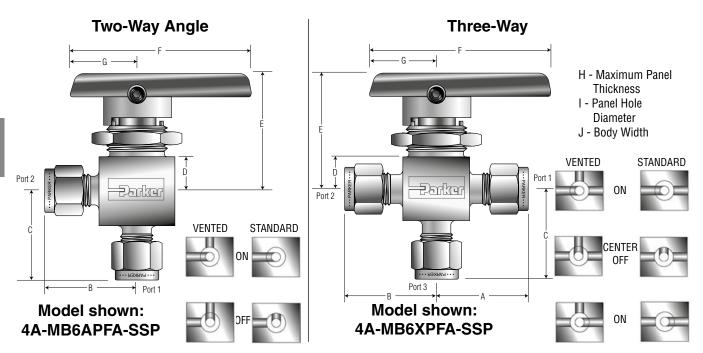
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* Tested in accordance with ISA S75.02. Gas flow will be choked when $P_1 - P_2 / P_1 = x_T$. † For CPI[™] and A-LOK[®], dimensions are measured with nuts in the finger tight position.

Two-Way Angle/Three-Way MB Series Ball Valves

Catalog 4121-BV

Two-Way Angle and Three-Way Dimensions, Flow Data



			Flow	ı Data									Dimer	sions				
Port	Basic	Or	ifice		1		End Connections						Inches					
Size	Part #	Inch	mm	Cv	X _T *	Port 1	Port 2	Port 3 ‡	A†	B†	C	C	E	F	G	Н	1	J
1Z		0.050	10	0.00	0.50		1/16" CPI™		0.84	0.84	0.81							
1A		0.052	1.3	0.02	0.58		1/16" A-LOK®		(21.3)	(21.3)	(20.6)							
2Z	MB2A	0.000	0.4	0.10	0.40		1/8" CPI™		1.00	1.00	0.97	0.34	1.31	1.88	0.75	0.25	0.58	0.58
2A	MB2X	0.093	2.4	0.18	0.48		1/8" A-LOK®		(25.4)	(25.4)	(24.6)	(8.6)	(33.3)	(47.8)	(19.1)	(6.4)	(14.7)	(14.7)
M3Z		0.086	2.2	0.15	0.47		3mm CPI™		1.00	1.00	0.97							
M3A		0.000	2.2	0.15	0.47		3mm A-LOK®		(25.4)	(25.4)	(24.6)							
2F							1/8" Female NPT		0.81	0.81	0.81							
21									(20.6)	(20.6)	(20.6)							
4Z	MB4A	0.125	3.2	0.34	0.45		1/4" CPI™		1.12	1.12	1.12	0.34	1.31	1.88	0.75	0.25	0.58	0.58
4A	MB4X	0.120	0.2	0.04	0.45		1/4" A-LOK®		(28.4)	(28.4)	(28.4)	0.04	1.01	1.00	0.75	0.20	0.00	0.00
M6Z							6mm CPI™		1.12	1.12	1.12							
M6A							6mm A-LOK®		(28.4)	(28.4)	(28.4)							
4Z							1/4" CPI™		1.19	1.19	1.15							
4A							1/4" A-LOK®		(30.2)	(30.2)	(29.2)							
4F							1/4" Female NPT		1.03	1.03	1.03							
									(26.2)	(26.2)	(26.2)							
4V							1/4" VacuSeal		1.03	1.03	1.03							
									(26.2)	(26.2)	(26.2)	(8.6)	(33.3)	(47.8)	(19.1)	(6.4)	(14.7)	(14.7)
4Z4Z4M	MB6A	0.187	4.7	0.70	0.58	1/4" CPI™	1/4" CPI™	1/4" Male NPT	1.19	1.19	1.03							
4A4A4M	MB6X					1/4" A-LOK®	1/4" A-LOK®	1/4" Male NPT	(30.2)	(30.2)	(26.2)	0.44	1.56	2.37	0.88	0.25	0.77	0.80
6Z							3/8" CPI™		1.31	1.31	1.23	(11.2)	(39.6)	(60.2)	(22.4)	(6.4)	(19.6)	(20.3)
6A							3/8" A-LOK®		(33.3)	(33.3)	(31.2)							
M6Z							6mm CPI™		1.19	1.19	1.15							
M6A							6mm A-LOK®		(30.2)	(30.2)	(29.2)							
M8Z M8A							8mm CPI™ 8mm A-LOK®		1.22 (31.0)	1.22 (31.0)	1.18 (30.0)							
									1.75	1.75	· · /							
8A 8Z		0.406	10.3	5.4	0.36		1/2" A-LOK® 1/2" A-CPI™		(44.5)	(44.5)	1.75 (44.5)							
02							1/2 A-0P1***		1.56	(44.5)	. ,							
8F	MB8A	0.406	10.3	5.0	0.33		1/2 " Female NPT	-	(39.6)	(39.6)	1.56 (39.6)	0.69	2.39	4.50	1.50	0.38	1.50	1.50
12A	MB8X	0.400	10.0	4.0	0.00		3/4" A-LOK®		1.75	1.75	1.75	(17.5)	(60.7)	(114.3)	(38.1)	(9.7)	(38.1)	(38.1)
12Z		0.406	10.3	4.9	0.39		3/4" CPI™		(44.5)	(44.5)	(44.5)							
M12A		0.375	0.5	5.6	0.37		12mm A-LOK®		1.75	1.75	1.75							
M12Z		0.375	9.5	0.0	0.37		12mm CPI™		(44.5)	(44.5)	(44.5)							

* Tested in accordance with ISA S75.02. Gas flow will be choked when $P_1 - P_2 / P_1 = x_T$.

‡ Not applicable for the two-way Angle pattern.

MB

† For CPI[™] and A-LOK[®], dimensions are measured with nuts in the finger tight position.

MB Series Ball Valves

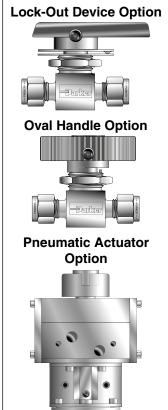
How to Order Two-Way In-Line, Two-Way Angle and Three-Way Patterns

The correct part number is easily derived from the following example and ordering chart. The six product characteristics required are coded as shown in the chart.

The following example describes a MB Series, two-way, in-line pattern ball valve with 1/8" CPI™ compression end connections for ports 1 and 2 Inline

Example:

	I	2Z	-	MB2	LPFA	-	SSP	
			-			-		
	Port 1*	Port 2*	Port 3*	Valve Series	Seat Material		Body Material	
	1	Ports , 2 and 3*	I	Valve Series	Seat Material		Body Material	
1Z 1A 2Z 2A	1/16" CPI™ 1/16" A-LOK® 1/8" CPI™ 1/8" A-LOK®	M3Z M3A	3mm CPI™ 3mm A-LOK®	MB2L MB2A MB2X	PFA Perfluoro alkoxy	SSP	Stainless Steel (Stainless Steel with Stainless Steel	
2F 4Z 4A	1/8" Female NF 1/4" CPI™ 1/4" A-LOK®	PT M6Z M6A	6mm CPI™ 6mm A-LOK®	MB4L MB4A MB4X		BP	Panel Nut) Brass (Brass with Stainless Steel Panel	
2Z 2A 2F 4Z	1/8" CPI™ 1/8" A-LOK® 1/8" Female NF 1/4" CPI™	6Z 6A PT M6Z M6A	3/8" CPI™ 3/8" A-LOK® 6mm CPI™ 6mm A-LOK®	MB6L MB6A MB6X			Nut) (Only available in MB 2, 4, 6)	
4A 4F 4M 4V	1/4" A-LOK® 1/4" Female NF 1/4" Male NPT	M8Z PT M8A	8mm CPI™ 8mm A-LOK®					
4V 8Z 8A 8F	1/4" VacuSeal 1/2" CPI™ 1/2" A-LOK® 1/2" Female NF		3/4" CPI™ 3/4" A-LOK® 12mm CPI™ 12mm A-LOK®	MB8A MB8L MB8X				



* Valves with identical port connections for port 1 and port 2 require only one designator.

How to Order Options (Two-Way, Angle, and Three-Way)

Lock-Out Devices – Add the suffix -LD to the end of the part number to order directly on the valve. Example: 2F-MB4LPFA-SSP-LD. For field installation, simply substitute the correct valve series number in the following nomenclature: LD-valve series. Example: LD-MB6L

Colored Handles – Add the designator corresponding to the correct handle as a suffix to the part number: **W** - white, **B** - blue, **G** - green, **R** - red, **Y** - yellow. **Example**: 4Z-MB6LPFA-SSP-**G**

NOTE: Not offered in MB8 series.

Stainless Steel Handles - Add the suffix -ST to the part number. Example: 4F-MB6LPFA-SSP-ST (MB6 series only)

Oval Handles – Add the suffix -S to the part number. Example: 6Z-MB6APFA-SSP-S. If requesting a colored oval handle, add the suffix -S-color designator. Example: 6Z-MB6APFA-SSP-S-W

NOTE: MB6 series only.

Vented Valves – Add the designator V after the MB in the part number for the vent option.

Example: 2Z-MBV2XPFA-SSP.

Oxygen Cleaning – Add the suffix -C3 to the end of the part number to receive valves cleaned and assembled for oxygen service in accordance with Parker Specification ES8003. Example: 4A-MB4LPFA-SSP-C3

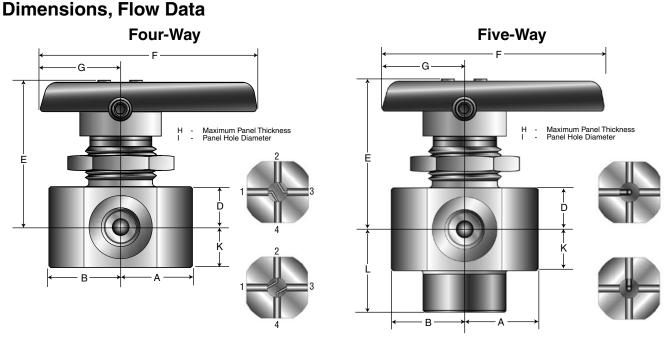
Pneumatic Actuators – For detailed actuator information, refer to the Pneumatic Actuators section of this catalog. For factory assembly, add the actuator part number as the suffix to the valve part number. **Example:** 4A-MB4LPFA-SSP-61AC-2. For field installation, specify the actuator desired. **Example:** 61AC-2. The appropriate mounting hardware may be obtained by adding the valve series and actuator size to the prefix MK-. **Example:** MK-MB4L-61

Electric Actuators – For detailed actuator information, refer to the Electric Actuators section of this catalog. For factory assembly, add the actuator part number as the suffix to the valve part number. **Example**: M6A-MB6XPFA-SSP-71C. For field installation, specify the actuator desired. **Example**: 71C. The appropriate mounting hardware may be obtained by adding the valve series and actuator series to the prefix MK-. **Example**: MK-MB6X-70

MB

Four-Way and Five-Way MB Series Ball Valves

Catalog 4121-BV



		Flow Data						Dimensions									
Port	Basic	Orifice				End Connections		Inches (mm)									
Size	Part #	Inch	mm	Cv	X _T *	Port 1	Port 2	A†	B†	D	E	F	G	H	I	K	L
2A7	- MB6X4	0.063	1.6	0.17	0.16	1/8" Fema	le A-LOK®	0.97 0.97		0.44	1.57	2.37	0.88	0.25	0.77	0.44	
2Z7						1/8" Female CPI™		(24.6)	(24.6)								
2F						1/8" Female NPT		0.78	0.78	(11.2)	(39.9)	(60.2)	(22.4)	(6.4)	(19.6)	(11.2)	
26								(19.8)	(19.8)								
2A7	- MB6X5	0.063	1.6	0.17	0.16	1/8" Inverte	ed A-LOK®	0.97	0.97								0.97
2Z7						1/8" Inverted CPI™		(24.6)	(24.6)	0.44	1.57	2.37	0.88	0.25	0.77	0.44	(24.6)
2F						1/8" Female NPT	0.78	0.78	(11.2)	(39.9)	(60.2)	(22.4)	(6.4)	(19.6)	(11.2)	0.88	
21							(19.8)	(19.8)								(22.4)	

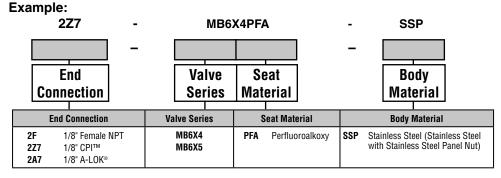
* Tested in accordance with ISA S75.02. Gas flow will be choked when $P_1 - P_2 / P_1 = x_T$.

 \dagger For CPI^* and A-LOK®, dimensions are measured with nuts in the finger tight position.

How to Order Four-Way and Five-Way Patterns

The correct part number is easily derived from the following example and ordering chart. The four product characteristics required are coded as shown in the chart.

The following example describes a MB-Series four-way pattern ball valve with 1/8" female CPI™ compression end connections for all ports, PFA seat and packing, stainless steel body construction, and a panel mounting nut.



How to Order Options

MB

Colored Handles – Add the designator corresponding to the correct handle as a suffix to the part number: W - white, B - blue, G - green, R - red, Y - yellow. Example: 2F-MB6X4PFA-SSP-R

Stainless Steel Handles - Add the suffix -ST to the part number. Example: 2A7-MB6XPFA-SSP-ST